



SAFETY DATA SHEET

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

According to the REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577, as amended.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Container size 500ml

EU REACH registration notes All chemicals used in this product have been registered under REACH where required.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive.

Uses advised against Flexible PVC due to the risk of plasticiser migration.

1.4. Emergency telephone number

National emergency telephone number IN AN EMERGENCY DIAL 999 / 112
For non-emergencies, call NHS 111 (24/7) or a doctor

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (SI 2019 No. 720)

Physical hazards Aerosol 1 - H222, H229

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 STOT SE 3 - H336

Environmental hazards Aquatic Chronic 3 - H412

2.2. Label elements

Hazard pictograms



Signal word Danger

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Hazard statements	H222 Extremely flammable aerosol. H229 Pressurised container: may burst if heated. H315 Causes skin irritation. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H412 Harmful to aquatic life with long lasting effects.
Precautionary statements	P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P211 Do not spray on an open flame or other ignition source. P251 Do not pierce or burn, even after use. P261 Avoid breathing vapour/ spray. P271 Use only outdoors or in a well-ventilated area. P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. P501 Dispose of contents/ container in accordance with national regulations. P314 Get medical advice/ attention if you feel unwell.
Contains	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane, ACETONE

2.3. Other hazards

Containers should be thoroughly emptied before disposal because of the risk of an explosion. Prolonged or repeated contact with skin may cause irritation, redness and dermatitis. In use may form flammable/explosive vapour-air mixture. Vapours are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back. This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

PETROLEUM GASES, LIQUEFIED; PETROLEUM GAS (<0.1% 1,3 BUTADIENE) CAS number: 68476-85-7 EC number: 270-704-2	30-60%
Classification Flam. Gas 1A - H220 Press. Gas (Liq.) - H280	
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane CAS number: — EC number: 921-024-6	10-30%
Classification Flam. Liq. 2 - H225 Skin Irrit. 2 - H315 STOT SE 3 - H336 Asp. Tox. 1 - H304 Aquatic Chronic 2 - H411	

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

ACETONE	10-30%
CAS number: 67-64-1	EC number: 200-662-2
Classification Flam. Liq. 2 - H225 Eye Irrit. 2 - H319 STOT SE 3 - H336	

The full text for all hazard statements is displayed in Section 16.

Composition comments Liquefied petroleum gases (CAS: 68476-85-7) contains less than 0.1% w/w 1,3-butadiene, meaning that the full harmonised classification regarding Muta. 1B H340 and Carc. 1A H350 does not apply.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Move affected person to fresh air at once. Show this Safety Data Sheet to the medical personnel.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Keep affected person under observation. If breathing stops, provide artificial respiration. Get medical attention immediately.
Ingestion	Rinse mouth thoroughly with water. Get medical attention. Do not induce vomiting.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if any discomfort continues.
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing. If adhesive bonding occurs, do not force eyelids apart.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue.

4.2. Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure. Prolonged and repeated contact with solvents over a long period may lead to permanent health problems.
Inhalation	Coughing, chest tightness, feeling of chest pressure. Wheezing/breathing difficulties. Overexposure to organic solvents may depress the central nervous system, causing dizziness and intoxication and, at very high concentrations, unconsciousness and death.
Ingestion	Ingestion may cause severe irritation of the mouth, the oesophagus and the gastrointestinal tract. May cause nausea, headache, dizziness and intoxication.
Skin contact	Prolonged contact may cause redness, irritation and dry skin. Product has a defatting effect on skin.
Eye contact	There may be irritation and redness. Eyes may water profusely. Irritating to eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	Show this safety data sheet to the doctor in attendance. The following symptoms may occur: Nausea, headache, dizziness, coughing and breathing difficulty.
Specific treatments	If adhesive bonding occurs, do not force eyelids apart.

SECTION 5: Firefighting measures

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

5.1. Extinguishing media

Suitable extinguishing media Water spray, dry powder or carbon dioxide. Alcohol-resistant foam.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards Containers can burst violently or explode when heated, due to excessive pressure build-up. Forms explosive mixtures with air. May explode when heated or when exposed to flames or sparks. Vapours are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.

Hazardous combustion products Oxides of carbon. Acrid smoke or fumes.

5.3. Advice for firefighters

Protective actions during firefighting Use water to keep fire exposed containers cool and disperse vapours. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet. Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Do not breathe vapour. Avoid contact with eyes and prolonged skin contact.

For non-emergency personnel For the greatest protection, clothing should include anti-static overalls, boots and gloves.

For emergency responders For the greatest protection, clothing should include anti-static overalls, boots and gloves.

6.2. Environmental precautions

Environmental precautions Contain the spillage using bunding. Contain spillage with sand, earth or other suitable non-combustible material.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb in vermiculite, dry sand or earth and place into containers. Avoid the spillage or runoff entering drains, sewers or watercourses. Collect spillage for reclamation or disposal in sealed containers via a licensed waste contractor. Avoid water contacting spilled material or leaking containers. Approach the spillage from upwind. Take precautionary measures against static discharge. Use only non-sparking tools.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Keep away from heat, sparks and open flame. Static electricity and formation of sparks must be prevented. Wear protective clothing as described in Section 8 of this safety data sheet. Read and follow manufacturer's recommendations. Do not use in confined spaces without adequate ventilation and/or respirator. Do not eat, drink or smoke when using this product.

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Advice on general occupational hygiene

Do not eat, drink or smoke when using this product. Remove contaminated clothing and protective equipment before entering eating areas. Wash after use and before eating, smoking and using the toilet. Do not smoke in work area. Clean equipment and the work area every day.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions

Under normal conditions of handling and storage, spillages from aerosol containers are unlikely. Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store away from the following materials: Alkalies. Avoid exposure to high temperatures or direct sunlight.

Storage class

Extremely Flammable Aerosol

7.3. Specific end use(s)

Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

Usage description

Solvent based adhesive aerosol.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

PETROLEUM GASES, LIQUEFIED; PETROLEUM GAS (<0.1% 1,3 BUTADIENE)

Long-term exposure limit (8-hour TWA): WEL 1000 ppm 1750 mg/m³

Short-term exposure limit (15-minute): WEL 1250 ppm 2180 mg/m³

ACETONE

Long-term exposure limit (8-hour TWA): WEL 500 ppm 1210 mg/m³

Short-term exposure limit (15-minute): WEL 1500 ppm 3620 mg/m³

WEL = Workplace Exposure Limit.

Ingredient comments

WEL = Workplace Exposure Limits

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

DNEL

Consumer - Oral; Long term systemic effects: 699 mg/kg/day
 Workers - Oral; Long term systemic effects: 2035 mg/kg/day
 Consumer - Dermal; Long term systemic effects: 699 mg/kg/day
 Workers - Dermal; Long term systemic effects: 773 mg/kg/day
 Consumer - Inhalation; Long term systemic effects: 608 mg/m³

ACETONE (CAS: 67-64-1)

DNEL

Workers - Dermal; Long term : 186 mg/kg/day
 Workers - Inhalation; Short term : 2420 mg/m³
 Workers - Inhalation; Long term : 1210 mg/m³
 Consumer - Oral; Long term : 62 mg/kg/day
 Consumer - Dermal; Long term : 62 mg/kg/day
 Consumer - Inhalation; Long term : 200 mg/m³

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

PNEC

Fresh water; 10.6 mg/l
 marine water; 1.06 mg/l
 Intermittent release; 21 mg/l
 Sediment (Freshwater); 30.4 mg/kg/day
 Sediment (Marinewater); 3.04 mg/kg/day
 Soil; 33.3 mg/kg/day
 STP; 100 mg/l

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation. Ensure that the direction of airflow is clearly away from the worker. Use approved respirator if air contamination is above an acceptable level. Observe any occupational exposure limits for the product or ingredients. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof electrical, ventilating and lighting equipment. Ensure operatives are trained to minimise exposure.

Personal protection

Wear protective clothing.

Eye/face protection

Tight-fitting safety glasses. Personal protective equipment that provides appropriate eye and face protection should be worn.

Hand protection

To protect hands from chemicals, wear gloves that are proven to be impervious to the chemical and resist degradation. (PE/PA/PE), 2.5mil (0.06mm), >480 min. Nitrile rubber. It should be noted that liquid may penetrate the gloves. Frequent changes are recommended. Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacture, who can provide information about the breakthrough time of the glove material. The breakthrough time for any glove material may be different for different glove manufacturers. When used with mixtures, the protection time of gloves cannot be accurately estimated.

Other skin and body protection

Provide eyewash station. Avoid contact with skin. Wear suitable coveralls to prevent exposure to the skin.

Hygiene measures

Promptly remove any clothing that becomes contaminated. Wash promptly if skin becomes contaminated. When using do not eat, drink or smoke. Use appropriate hand lotion to prevent defatting and cracking of skin. Wash at the end of each work shift and before eating, smoking and using the toilet.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn. In confined or poorly-ventilated spaces, a supplied-air respirator must be worn. Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. When spraying, wear a respirator fitted with the following cartridge: Gas filter, type AX.

Thermal hazards

Extremely cold, can cause frost bite.

Environmental exposure controls

Residues and empty containers should be taken care of as hazardous waste according to local and national provisions.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Aerosol.

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Colour	Amber.
Odour	Acetone. Ketonic.
Odour threshold	Data lacking.
pH	pH (concentrated solution): 7
Melting point	No information required.
Initial boiling point and range	Liquefied petroleum gases: -40 to -2°C Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane: 75 to 93°C Acetone: 56°C
Flash point	A flash point method is not available but the major hazardous component, the liquefied petroleum gases, has a flash point of <-60°C with flammability limits of 10.9% vol. upper and 1.4% vol. lower.
Evaporation rate	Not available.
Evaporation factor	Not available.
Flammability (solid, gas)	No information required.
Upper/lower flammability or explosive limits	Not available.
Other flammability	No specific test data are available.
Vapour pressure	3 - 6 bar @ 20°C
Vapour density	Not available.
Relative density	Liquid base: 0.8 @ 20°C
Bulk density	Not applicable.
Solubility(ies)	Insoluble in water.
Partition coefficient	Not available.
Auto-ignition temperature	Liquefied petroleum gases: 365°C
Decomposition Temperature	Not available.
Viscosity	Liquid base: 20.5 - 100 mm ² /s @ 20°C
Explosive properties	In use may form flammable/explosive vapour-air mixture.
Oxidising properties	Does not meet the criteria for classification as oxidising.

9.2. Other information

Particle size	No information required.
----------------------	--------------------------

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	Stable under recommended transport or storage conditions.
-------------------	---

10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended. Highly volatile.
------------------	--

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	Will not polymerise. In use may form flammable/explosive vapour-air mixture.
---	--

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

10.4. Conditions to avoid

Conditions to avoid

Avoid heat, flames and other sources of ignition. Containers can burst violently or explode when heated, due to excessive pressure build-up. Avoid the accumulation of vapours in low or confined areas.

10.5. Incompatible materials

Materials to avoid

Strong acids. Strong oxidising agents. Strong alkalis.

10.6. Hazardous decomposition products

Hazardous decomposition products

Oxides of carbon.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

Summary

Based on available data the classification criteria are not met.

Acute toxicity - dermal

Summary

Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Summary

Based on available data the classification criteria are not met.

Skin corrosion/irritation

Summary

Causes skin irritation.

Serious eye damage/irritation

Summary

Causes serious eye irritation.

Respiratory sensitisation

Summary

Based on available data the classification criteria are not met.

Skin sensitisation

Summary

Based on available data the classification criteria are not met.

Germ cell mutagenicity

Summary

Based on available data the classification criteria are not met.

Carcinogenicity

Summary

Based on available data the classification criteria are not met.

Reproductive toxicity

Summary

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

Summary

May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure

Summary

Based on available data the classification criteria are not met.

Aspiration hazard

Summary

Based on available data the classification criteria are not met.

Toxicological information on ingredients.

PETROLEUM GASES, LIQUEFIED; PETROLEUM GAS (<0.1% 1,3 BUTADIENE)

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Toxicological effects	Information given is based on data of the components and of similar products.
<u>Acute toxicity - oral</u>	
Notes (oral LD₅₀)	Not applicable.
<u>Acute toxicity - dermal</u>	
Notes (dermal LD₅₀)	Not applicable.
<u>Acute toxicity - inhalation</u>	
Notes (inhalation LC₅₀)	LC ₅₀ >20 mg/l, Inhalation, Rat
<u>Skin corrosion/irritation</u>	
Skin corrosion/irritation	Not irritating.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Not irritating.
<u>Respiratory sensitisation</u>	
Respiratory sensitisation	Not sensitising.
<u>Skin sensitisation</u>	
Skin sensitisation	Not sensitising.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	This substance has no evidence of mutagenic properties.
<u>Carcinogenicity</u>	
Carcinogenicity	Carcinogenicity in humans is not expected.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Does not contain any substances known to be toxic to reproduction.
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	A single exposure may cause the following adverse effects: Overexposure to organic solvents may depress the central nervous system, causing dizziness and intoxication and, at very high concentrations, unconsciousness and death.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.
<u>Aspiration hazard</u>	
Aspiration hazard	Not anticipated to present an aspiration hazard, based on chemical structure.
<u>Inhalation</u>	
Inhalation	May cause respiratory system irritation.
<u>Skin contact</u>	
Skin contact	Spray will evaporate and cool rapidly and may cause frostbite or cold burns if in contact with skin.
<u>Route of exposure</u>	
Route of exposure	Inhalation Skin and/or eye contact

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,000.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.0

Species Rabbit

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ vapours mg/l) 20.0

Species Rat

Skin corrosion/irritation

Skin corrosion/irritation Skin irritation.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Genotoxicity - in vivo Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Based on available data the classification criteria are not met.

Aspiration hazard

Aspiration hazard May be fatal if swallowed and enters airways.

ACETONE

Toxicological effects The toxicity of this substance has been assessed during REACH registration.

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,800.0

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Species	Rat
ATE oral (mg/kg)	5,800.0
<u>Acute toxicity - dermal</u>	
Acute toxicity dermal (LD₅₀ mg/kg)	15,800.0
Species	Rat
ATE dermal (mg/kg)	15,800.0
<u>Acute toxicity - inhalation</u>	
Acute toxicity inhalation (LC₅₀ vapours mg/l)	76.0
Species	Rat
ATE inhalation (vapours mg/l)	76.0
<u>Skin corrosion/irritation</u>	
Skin corrosion/irritation	Repeated exposure may cause skin dryness or cracking.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Causes serious eye irritation.
<u>Skin sensitisation</u>	
Skin sensitisation	Not sensitising. Guinea pig
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Gene mutation: Negative.
Genotoxicity - in vivo	Micronucleus assay: Negative.
<u>Reproductive toxicity</u>	
Reproductive toxicity - development	No evidence of reproductive toxicity in animal studies.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	NOAEL 900 mg/kg/90d bw/d, Oral, Rat NOAEC 22500 mg/m ³ /8w, Inhalation, Rat

SECTION 12: Ecological information

Ecotoxicity The product contains substances which are toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

Ecological information on ingredients.

PETROLEUM GASES, LIQUEFIED; PETROLEUM GAS (<0.1% 1,3 BUTADIENE)

Ecotoxicity Information given is based on data of the components and of similar products.

12.1. Toxicity

Toxicity Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Ecological information on ingredients.

PETROLEUM GASES, LIQUEFIED; PETROLEUM GAS (<0.1% 1,3 BUTADIENE)

Toxicity Not regarded as dangerous for the environment. The product is not believed to present a hazard due to its physical nature. Highly volatile.

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, : 10-100 mg/l, Fish
NOEC, : 1-10 mg/l, Fish

Acute toxicity - aquatic invertebrates LC₅₀, : 1-10 mg/l, TISBE Marine copepod
NOEC, : 0.1-1 mg/l, TISBE Marine copepod

Acute toxicity - aquatic plants LC₅₀, : 10-100 mg/l, Algae

ACETONE

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: 5540 mg/l, Oncorhynchus mykiss (Rainbow trout)

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: 8800 mg/l, Daphnia magna

Acute toxicity - aquatic plants NOEC, 8 hours: 530 mg/l/8 d, Algae

Acute toxicity - microorganisms EC₁₂, 30 min: 1000 mg/l, Activated sludge

Acute toxicity - terrestrial LD₅₀, 48 hours: 0.1 - 1 mg/cm², Eisenia Fetida (Earthworm)

Chronic aquatic toxicity

Chronic toxicity - aquatic invertebrates NOEC, 28 days: 2212 mg/l, Daphnia magna

12.2. Persistence and degradability

Ecological information on ingredients.

PETROLEUM GASES, LIQUEFIED; PETROLEUM GAS (<0.1% 1,3 BUTADIENE)

Persistence and degradability The product is readily biodegradable.

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Persistence and degradability The substance is readily biodegradable.

ACETONE

Persistence and degradability The product is readily biodegradable.

Biodegradation Water - Degradation 91: 28 days

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Chemical oxygen demand 2.21 g O₂/g substance

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient Not available.

Ecological information on ingredients.

PETROLEUM GASES, LIQUEFIED; PETROLEUM GAS (<0.1% 1,3 BUTADIENE)

Bioaccumulative potential Bioaccumulation is unlikely.

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Bioaccumulative potential Not available.

Partition coefficient log Pow: 3.4 - 5.2

ACETONE

Bioaccumulative potential BCF: 3, Estimated value.

12.4. Mobility in soil

Mobility Readily absorbed into soil.

Ecological information on ingredients.

PETROLEUM GASES, LIQUEFIED; PETROLEUM GAS (<0.1% 1,3 BUTADIENE)

Mobility The product contains volatile organic compounds (VOCs) which will evaporate easily from all surfaces.

ACETONE

Mobility Mobile.

Adsorption/desorption coefficient Soil - K_d: 1.5 L/kg @ 20°C

Henry's law constant 2.929 - 2.070 Pa m³/mol @ 25°C water
3.311 Pa m³/mol @ 25°C marine water

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

Ecological information on ingredients.

PETROLEUM GASES, LIQUEFIED; PETROLEUM GAS (<0.1% 1,3 BUTADIENE)

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

ACETONE

Results of PBT and vPvB assessment This substance is not classified as PBT or vPvB according to current UK criteria.

12.6. Other adverse effects

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Other adverse effects Not available.

Ecological information on ingredients.

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Other adverse effects The product contains a substance which is toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information	Ensure containers are empty before discarding (explosion risk). Must not be disposed of together with household waste.
Disposal methods	Do not puncture or incinerate, even when empty. Avoid the spillage or runoff entering drains, sewers or watercourses. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority. Residues and empty containers should be taken care of as hazardous waste according to local and national provisions.
Waste class	Full or Partially Empty Aerosol: 16 05 04, Empty Aerosol: 15 01 10 (Containing hazardous residues), Empty Aerosol: 15 01 04 (No hazardous residues).

SECTION 14: Transport information

General This product is packed in accordance with the Limited quantity Provisions of CDGCPL2, ADR and IMDG. These provisions allow the transport of aerosols of less than 1 litre packed in cartons of less than 30kg gross weight to be exempt from control providing they are labelled in accordance with the requirements of those regulations to show that they are transported as Limited Quantities. Aerosols not so packed must show the following.

14.1. UN number

UN No. (ADR/RID)	1950
UN No. (IMDG)	1950
UN No. (ICAO)	1950

14.2. UN proper shipping name

Proper shipping name (ADR/RID)	AEROSOLS
Proper shipping name (IMDG)	AEROSOLS
Proper shipping name (ICAO)	AEROSOLS
Proper shipping name (ADN)	AEROSOLS

14.3. Transport hazard class(es)

ADR/RID class	2,5F
ADR/RID label	2.1
IMDG class	2.1
ICAO class/division	2.1

Transport labels



Tuskbond HD20 Heavy Duty Multipurpose Adhesive

14.4. Packing group

Not applicable.

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

IMDG Code segregation group SG69, SW1, SW22

EmS F-D, S-U

ADR transport category 2

Tunnel restriction code (D)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78
and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations Control of Substances Hazardous to Health Regulations 2002 (as amended).
Health and Safety at Work etc. Act 1974 (as amended).

Authorisations (SI 2020 No. 1577 Annex XIV) No specific authorisations are known for this product.

Restrictions (SI 2020 No. 1577 Annex XVII) No specific restrictions on use are known for this product.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Classification procedures according to SI 2019 No. 720 Aerosol 1 - H222, H229: Weight of evidence.
Skin Irrit. 2 - H315, Eye Irrit. 2 - H319, STOT SE 3 - H336, Aquatic Chronic 3 - H412:
Calculation method.

Issued by Technical Department

Revision date 15/12/2021

Revision 10

Supersedes date 10/11/2021

SDS number 21552

Tuskbond HD20 Heavy Duty Multipurpose Adhesive

Hazard statements in full

H220 Extremely flammable gas.
H222 Extremely flammable aerosol.
H225 Highly flammable liquid and vapour.
H229 Pressurised container: may burst if heated.
H280 Contains gas under pressure; may explode if heated.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.